

# Fill-n-Build

Exterior Ceramic Spackle

## Technical Data & Application Instructions

GLOBAL COATINGS  
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### PRODUCT DESCRIPTION

**FILL-N-BUILD (FNB)** is an exterior grade, sandable, high-fill, easy spread mastic. **FNB** can fill and repair nail-holes, gouges, joints and cracks. **FNB** bonds to fiber-cement board, wood, concrete, stucco, metal and plastic.

### SURFACE PREPARATION

All surfaces must be clean, dry and free from dust, curing agents, scale or other foreign contaminants. Exterior nails, staples, or other fasteners must be of corrosion-resistant grade or be previously coated with a corrosion resistant primer. Remove any loose paint, plaster, etc. to create a firm, solid substrate.

### APPLICATION

All surfaces must be clean and dry, and free of dirt, dust, oil, efflorescence, form or release agents, and other contaminants, which may interfere with optimum adhesion. Spread **FNB** by knife or trowel into void. Allow to dry 2 – 4 hours depending on void depth and temperature conditions. Sand smooth with fine sandpaper and remove sanding dust prior to proceeding **FNB** is a water-based system requiring evaporation for cure. Evaporation time depends on film thickness, humidity and temperature.

**Fiber Cement Board Application:** **FNB** was designed for aesthetic purpose only---to fill & level board imperfections after AcraCream is applied. AcraCream is functional --- the rubber gasket that flexes and absorbs structural movement across the walls. Bottom line: be liberal with the AcraCream and very conservative with the **FNB**. The attached captures the essence: **FNB glazes** the surface of the AcraCream and creates a smooth transition between the boards. The AcraCream does the work and the **FNB** smoothes it out. **FNB will crack** if too much is applied at the center of the butt joint; however, use as much **FNB** as needed to level the field of the board.



Estimated coverage: 500 F2/pail for AcraCream and 1500-2000 F2/pail for FNB, based on the total square footage of the job.



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Our data and suggestions are based on information from laboratory and field testing which we believe to be reliable. Because methods of application vary with each situation, we cannot guarantee or accept any liability resulting from the use of our products. Avoid contact with eyes and skin. For additional information on **ACRACREAM** safety requirements, refer to OSHA guidelines and Material Data Safety Sheet.

#### **CLEAN-UP**

Clean tools with water before material dries.

#### **LIMITATIONS & PRECAUTIONS**

**FNB** will freeze and become unusable at temperatures below 32° F (0° C). Do not ship or store without protection from freezing temperatures. Do not apply at ambient temperatures below 50° F (10° C) or surface temperatures below 40° F (4.4° C) or if rain is expected. Cool temperatures and high humidity will retard drying time. Close container after each use.

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