

# Fill-n-Build

## Exterior Ceramic Spackle

### Technical Data & Application Instructions

#### PRODUCT DESCRIPTION

**FILL-N-BUILD (FNB)** is an exterior grade, sandable, high-fill, easy spread mastic. **FNB can fill and repair nail-holes, gouges, joints and cracks. FNB bonds to Lp-Smartside Panels, fiber-cement board, drywall, concrete and stucco.**

#### SURFACE PREPARATION

All surfaces must be clean, dry and free from dust, curing agents, scale or other foreign contaminants. Exterior nails, staples, or other fasteners must be of corrosion-resistant grade or be previously coated with a corrosion resistant primer. Remove any loose paint, plaster, etc. to create a firm, solid substrate.

#### APPLICATION

All surfaces must be clean and dry, and free of dirt, dust, oil, efflorescence, form or release agents, and other contaminants, which may interfere with optimum adhesion. Spread **FNB** by knife or trowel into void. Allow to dry 2 – 4 hours depending on void depth and temperature conditions. Sand smooth with fine sandpaper and remove sanding dust prior to proceeding **FNB** is a water-based system requiring evaporation for cure. Evaporation time depends on film thickness, humidity and temperature.

**Panel Application:** **FNB** was designed for aesthetic purposes---to fill & level board and panel imperfections. **FNB** is especially useful to smooth and level corner bead trim on outside corners, columns, and arches. It is NOT to be used to cover butt joints and seams on the field of panel, either vertically or horizontally.

*Estimated coverage: 1,200 F2/pail, based on the total square footage of the job.* More may be required depending on the number of columns and corner beads in the design of the structure.

#### CLEAN-UP

Clean tools with water before material dries.

#### LIMITATIONS & PRECAUTIONS

**FNB** will freeze and become unusable at temperatures below 32° F (0° C). Do not ship or store without protection from freezing temperatures. Do not apply at ambient temperatures below 50° F (10° C) or surface temperatures below 40° F (4.4° C) or if rain is expected. Cool temperatures and high humidity will retard drying time. Close container after each use.

Avoid contact with eyes and skin. For additional information on safety requirements, refer to OSHA guidelines and **FNB** Material Data Safety Sheet.



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Our data and suggestions are based on information from laboratory and field testing which we believe to be reliable. Because methods of application vary with each situation, we cannot guarantee or accept any liability resulting from the use of our products. Avoid contact with eyes and skin. For additional information on **ACRACREAM** safety requirements, refer to OSHA guidelines and Material Data Safety Sheet.